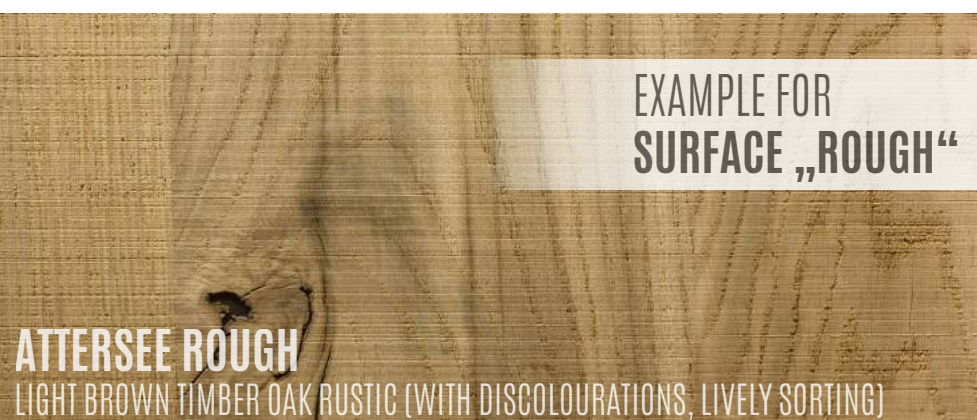


ALL SURFACES
 AVAILABLE AS
 „NATURE” (SMOOTH) OR
 „ROUGH” (SANDING
 CROSS DIRECTION)



All types of wood contain natural wood features such as knots, branches, cracks, mirrors, etc.
 Knots and cracks are backed with black fleece.



CHARISMA VENEER LINE

THICKNESS	Oak: 0.9 mm (+/- 0.1 mm) American Nut: 0.6 mm (+/- 0.1 mm)
SIZE DIAMETER	2850 x 1250 mm (+/- 10 mm) – other sizes on request!
WOOD TYPES	Oak, American Nut
STRUCTURE	Crown, half-crown, quarter sawn
JOINING MANNER	With the character of solid wood planks
FLEECE	VC300+ colour black
EDGES	Matching edge band for every surface available, width according to request
ADVANTAGES	„nature“: all typical wood features shown in the veneer uniform dimensions in panel size easy processing and little waste cracks and knotholes with black fleece backing, therefore no wood putty necessary no penetration of glue reliably calculable on stock - fast availability veneer sorting as uniform as possible (in colour, image and structure) „rough“: uniform finishing no terracing on veneer joints homogeneous surface image replica of saw cut

END-GRAIN VENEER

THICKNESS	0.9 mm (+/- 0.2 mm)
SIZE DIAMETER	500 mm, 600 mm, 700 mm, 800 mm More dimensions on request!
WOOD TYPES	Oak, American Nut
STRUCTURE	End-grain veneer with cracks
JOINING MANNER	-
FLEECE	VC300+ colour black
EDGES	Matching edge band for every wood type available, width according to request
ADVANTAGES	Easy processing due to laminated back cracks and knotholes with black fleece backing, therefore no wood putty necessary solid wood character no penetration of glue

BASIC PROCESSING INFORMATION

APPLICATION	Can be combined with all common base plates; symmetrical construction is recommended to avoid deformation.
PRESSING	It is recommended to place a softboard or a silicone mat between the top layer and the press.
SURFACE PROCESSING	Sanding, brushing, applying wood putty
SURFACE TREATMENT	Oiling, varnishing, leave untreated
SAWING	The layers can be easily cut with sharp hard metal saw blades. The use of a scorer is not essential, but recommended. However, it must be ensured that the cutting is done with a feed speed that is not too high.
MILLING	When milling and profiling, hard metal tools should be used.
DRILLING	For drilling the common wood-working tools and machines can be used.
GLUING AND SIZING	To apply the layers on base plates, all wood glues and adhesives, that are commercially available, can be used. However, it is recommended to use PVAC glues. Please observe the processing instructions of the manufacturer here. It is absolutely necessary to use a symmetrical construction – front side + back side with same type of wood / structure – for all materials which are doubled up. Following this, the veneer top layer is suitable for oiling or varnishing. The exact processing guidelines of the respective oil or varnish manufacturer are to be observed.



VENEER LAYONS

Other types of wood are available on request with or without fleece, in all common veneer thicknesses, types of joining, dimensions and as horizontal or vertical grain.



Various information in this data sheet is based on tests and experiences that we have carried out ourselves. However, they cannot cover all the parameters that have to be taken into account in particular applications and are therefore non-binding. The information does not constitute a guarantee of quality in the legal sense nor a warranty of the product characteristics. From this information no legal claims can be derived. Colour and structure deviations are not accepted as claim, since real wood veneer is a natural product. Claims due to technical defects are acknowledged within 10 days.

